



B₅N

Model	B5N	
Power	Up to 1.600 kW	
Voltages	Up to 6.600 V	
Atex protection	Ex nA II C T3 Gc	
Frame LV	71 ± 500	
Frame MV	355 ± 500	
Pole	2, 4, 6, 8	
Cooling	IC 411 on request IC 416	
IP	IP 55 / 56 / 65	
Enclosure	TEFC - Totally Enclosed Fan Cooled Motors.	
Main Applications	Centrifugal & reciprocating compressor, Heat exchangers and blowers, Pumps, Extruders and expanders, conveyor systems, Mixers, Mills, Cranes	
Sector	Oil&Gas	

kW 50 Hz	2 Poles	4 Poles	6 Poles	8 Poles	
kVA	900	1.600	1.300	900	



Certificates and testing						
Certificate		Motors from 160 to 315 frame size are certified by TÜV NORD Ex nA according to IEC/EN 60079-15 and ATEX directive 94/9/EC.				
Main components						
Housing	Frame is made in cast (EN 1561-GJL-200)	Frame is made in cast iron. (EN 1561-GJL-200)				
Shield	Made in cast-iron (EN	Made in cast-iron (EN 1561 - GJL 200)				
Shaft	General data Made in carbon steel (EN 10083 – 2 C45) Shaft design Cylindrical shaft with key.					
Main terminal box	Mounted on top. Made in cast iron. (EN 1561 – GJL 200)					
Fan	Frame 71 ± 280	315	355 ± 450			
	Pole 2 ± 8 Material Thermoplastic reinford fibres	2 ± 6 eed with glass	8 Metallic	2 Polyamide	4 ± 6 Alluminum alloy	
Construction						
Cooling System	Totally enclosed standa 4: frame surface cooled 1: self circulation of pry 1: self circulation of second On request for variable	IC 411 as per IEC60034-6. Totally enclosed standard motor, frame surface cooled with fan 4: frame surface cooled 1: self circulation of prymary coolant 1: self circulation of secondary coolant On request for variable speed application an external ventilation unit can be supplied to get the IC416 cooling type.				
Degree of protection		IP 55 as per IEC60034-5. (Available up to IP 65)				



Technical data				
Stator/Rotor core	Laminated and enamel-insulated on both sides to minimise eddycurrent losses. The stator winding is made in flat copper or round copper wire depending on the machine size. The completely wound stator pack with housing is thereby impregnated in an epoxy-resin VPI. The subsequent heat treatment hardens the resin.			
Rotor	Short circuit rotor type. Depending on machine size, the rotor construction is usually a solid shaft type. The rotor winding can be either a pressure die cast aluminum or a copper bar construction.			
Bearing	General data Motors are normally fitted with single-row deep groove ball bearings. Up to 132 frame size bearings are lubricated for life. Up to 250 frame size motors are supplied with prelubricated ball bearings without grease nipples. From 280 frame size and above motors are supplied with regreasable bearings and greasing nipples on both ends. From 355 frame size SPM nipples for bearing vibration monitoring are delivered as standard both at N and D end. The motor bearings are designed according to the principle that the locating bearings are on the D end side and the floating bearings on the ND end side. Bearings are first greased in the factory with lithium base grease. The used grease is removed through a valve locked in the outer bearing cover. Sleeve bearings available as an option.			
Impregnation system	Stator is VPI treated with an unsaturated polyester amide resin which is polymerisation in an oven.			
Insulation system	Stator: F class insulated with a synthetic enamel. (H class insulation available on request)			
Protective treatments	Specific Oil&gas treatment.			



Optional features				
List	Reinforced insulation suitable for frequency converter application dual / multiple winding configuration special shaft end on both sides increase protection degree up to IP 56 / 65 encoder vibration sensors special frame design to suite the application insulated bearings design other options available on request.			