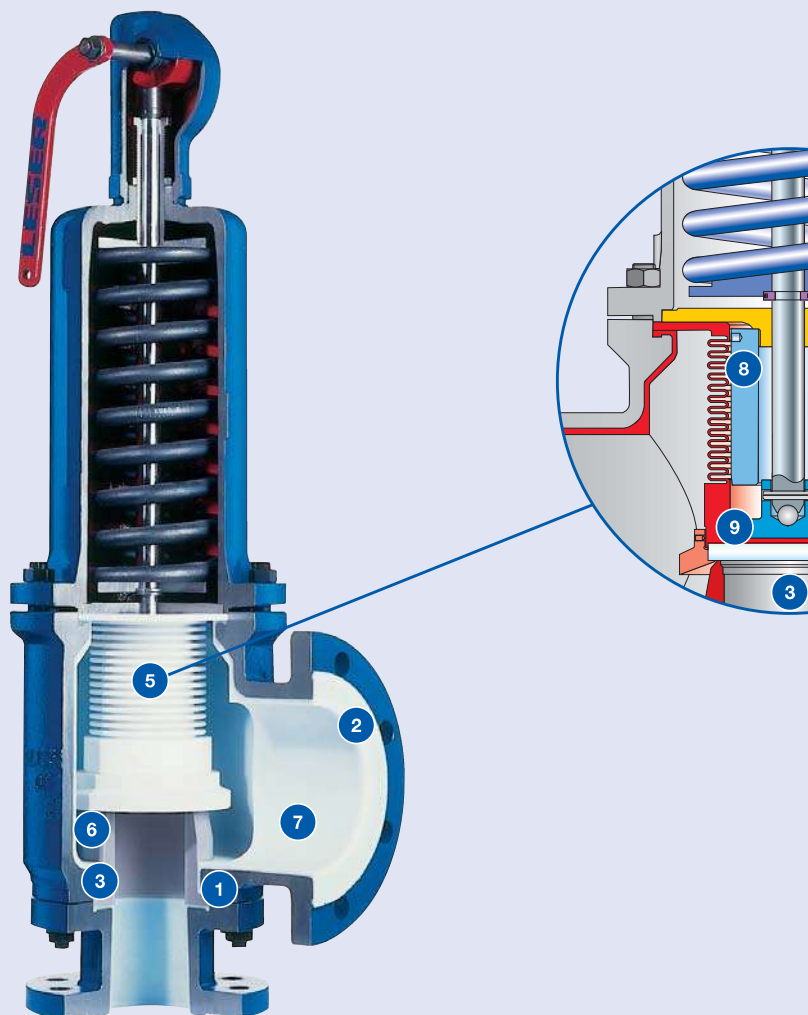


Configuration features

Design features – Type 447



Design features

Item

Component

Information

Configuration features

Isostatic pressing method


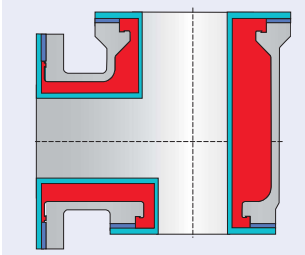
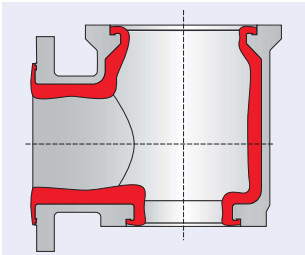
Linings made of isostatic PTFE have successfully proven themselves everywhere where extremely aggressive media is processed. The PTFE lining for cast or metal bodies is produced using following the isostatic compression moulding process.

Type 447 casing components are fully lined with high-quality virgin PTFE-TF, exclusively using the reliable isostatic process. Compared to other lining processes like injection moulding methods, the process reliability of the isostatic process guarantees to avoid lining flaws like stress cracks, pores, blow-holes, internal flaws due to varying shrinkage and internal stress.

Due to the isostatic manufacturing process, outstanding vacuum sealability and wall thicknesses. The lining has passed the voltage breakdown test.

PTFE-lined bodies are manufactured in the following steps:

- Preparation for lining
- Lining by a sintering process
- Final machining

Main production steps		Information
Preparation for lining		Machining of the body to be lined. The body is coated with a sand blasting.
Lining with a sintering process		Pressing of the PTFE lining into the body to be lined.
		The body is lined in all directions. The lining is compacted into the rough surface of the body. This results in a connection between the body and the lining. Afterward, the lining is machined.
Final machining		